Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-21
Job Sheet 177370

Part No: SK145-0115-21 **Job Qty:** 22 ea
Part Name: Clamp Handle

Part Weight: 0 lbs **Status:** Scheduled **Priority:** Medium
Job Created: 5/10/18 **Job Tracking No:**
Due Date: 7/20/18 **Created By:** Michelle Gagnon-Donovan
Type: SOLD **Description:**
Ship Via: Rev-0 JHe 2018-05-31

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Standard Run Hrs	Workcenter/Supplier Workcenter / Supplier	Lead Time	Sign-off
90	**Start up Operation**	22 Ea		7/20/18	0.00	0.00	Start Up Machining-3		
120	**CNC Lathe**	22 pcs		7/20/18	0.00	0.00	MORI SL-154		
130	**QC**	22 pcs		7/20/18	0.00	0.00	QC2 Machining-4		
140	**QC**	22 pcs		7/20/18	0.00	0.00	QC8 Machining-4		
150	**Packaging**	22 pcs		7/20/18	0.00	0.00	Packaging3-1		
160	**QC21-SA**	22 Ea		7/20/18	0.00	0.00	QC21		

Part Op Descriptions: **120** - 1-Machine as per FOLIO. FB 690 FOLIO REV: D DWG REV: O 2-Deburr

JUN 04 2018

Job BOM

Part / item	Component Name	Quantity	Operation	Container
8547K45	Tube ALT. P/N 8547K893	11 ft (.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8547K45	11	5	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 8:40 AM Dart.Gagnon.Michelle

2.5 + 1.85 4.23

DART AEROSPACE

Container No: S077286

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Part: SK145-0115-21
Job No: 177370
Serial No/Batch: S077286
Revision: 0
Inspector:
Exp Date: 06/01/2018
Instructions:

DART AEROSPACE LTD	Work Order:	
Description: Clamp Handle	Part Number:	171370
Inspection Dwg: SK145-0015-21 Rev: D		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø.810	±.005	.815			Vern	
Ø.118	±.005	.114				
Ø.502	±.005	.505				
.190	±.005	.191				
5.450	±.005	5.455				
Ø.696	±.005	.694				
.200	±.005	.200				
.054	±.005	.055				
5.056	±.005	5.060				
.394	±.005	.391	✓		↓	

Measured by:		Checked by:		QC Inspector:	
Date:	18-05-31	Date:	18-06-02	Date:	

Engineering Approval: (If necessary)		Date:	

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	